

Signal Travel & Tours, Inc. presents...

Italy's Treasures

October 15 – 26, 2027



Book Now
& Save
\$100
Per Person

Upgrade to Elite Airfare! See inside for details.

For more information contact

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collette



Small Group Travel rewards travelers with new perspectives. With just 12-24 passengers, these are the personal adventures that today's cultural explorers dream of.

12 Days • 19 Meals: 10 Breakfasts, 3 Lunches, 6 Dinners

HIGHLIGHTS... Stresa & Lake Maggiore, Italian Riviera, Lake Orta, Portofino, Carrara Marble Quarries Off-Road Excursion, Tuscan Countryside, Italian Cooking Class, San Gimignano, Florence, Balsamic Vinegar Tasting, Venice

ITINERARY AT A GLANCE

Day 1	Overnight Flight
Days 2, 3	Regina Palace Hotel, Stresa
Days 4, 5	Grand Hotel Torre Fara, Chiavari
Days 6 – 9	Hotel Villa Lecchi, Tuscany
Days 10, 11	Ca' dei Conti Hotel, Venice

On some dates alternate hotels may be used.

SIGNATURE TRAVEL NETWORK EXCLUSIVE AMENITY

Up to **\$250** per person credit to be used towards eligible tour add ons*. Credits are earned per person when booking the following:

Land Package
(\$100 earned)

Business Class Air
(\$100 earned)

Travel Protection Plan
(\$50 earned)

*Earned credits can be used towards these eligible tour add ons: pre/post nights, tour extensions, and pre-sold options.

Day 1: Friday, October 15, 2027 Overnight Flight You're on your way to Italy. Ahead lies a journey that explores its food, history, and everyday life — from lakeside towns and working villages to iconic cities that have shaped culture for centuries. Tonight is about anticipation, as the flavors, stories, and rhythms of Italy start to come into focus.

Day 2: Saturday, October 16, 2027 Stresa, Italy Welcome to Stresa, set along the shores of Lake Maggiore at the edge of Italy's Alpine lakes region. As arrival times vary, there is no scheduled sightseeing through the afternoon, giving you time to settle in and take in Stresa at your own pace. As evening falls, cruise to Isola dei Pescatori,* gathering with your fellow travelers for a welcome dinner that sets the tone for your journey. (D)

Day 3: Sunday, October 17, 2027 Stresa Today, an **Impact Moment** brings you right into the mountains to an ancient village where locals dedicate their time to preserving historic buildings and long-held traditions. Walk the village with those keeping its story alive, then sample their artisanal cheeses paired with regional wines. Later, surround yourself in the beauty and grandeur found on the lakes of Northern Italy. Cruise along scenic Lake Maggiore, passing the Borromean Islands sprinkled throughout this stunning lake. These petite but incredible islands are brimming with grand villas and exquisite, world-renowned gardens. Glide past Isola del Pescatore, viewing the gulf of Baveno, before making a stop at Isola Bella. Then, we make our way along the cobblestone streets of the quaint town to the impressive, Baroque Borromeo Palace and Gardens. This famed palace is steeped in immeasurable wealth and regal pageantry. On your guided tour, the surroundings will bring you back to the 17th century. Get a glimpse inside life as a royal as you stroll through the opulent halls superbly decorated with rare artwork and tapestries. Then, you'll head outside to the perfectly manicured, tiered gardens that abut the lakeshore. Behold stunning views and the splendor of the gardens as we make our way through with an expert. Return to the boat for a cruise back to Stresa. (B, L)

Day 4: Monday, October 18, 2027 Stresa - Lake Orta - Chiavari, Italian Riviera Set out for a glacial lake tucked into the foothills of the Alps: Lake Orta. Climb aboard a boat and set off for the island of San Giulio, where a cloistered convent and a serene lakeside path set a contemplative tone. As afternoon rolls in, head south to the Ligurian coast, where the Italian Riviera opens before you, revealing a different pace and personality of Italy. Arrive in Chiavari early this evening and settle in for a 2-night stay. (B, D)

Day 5: Tuesday, October 19, 2027 Chiavari - Portofino The morning unfolds at an easy pace in Chiavari, with time to stroll along the sea, or wander the town's portico-lined streets. Then, pause for lunch at a restaurant renowned among locals for its cheese-filled focaccia. The chef shares a few traditional techniques before you set off for Portofino, one of Italy's most iconic coastal towns. Spend time exploring at your own pace, whether that means walking the waterfront or slipping into narrow lanes above the marina. (B, L)

Day 6: Wednesday, October 20, 2027 Chiavari - Carrara Marble Quarries - Tuscany Veer off the beaten path to visit one of Italy's natural wonders: the Carrara marble quarries. An off-road drive through the Apuane Mountains traces the routes carved by generations of quarrymen. Learn how this stone shaped Italian art and architecture, including Michelangelo's statue of *David*. Leaving the coast and quarries behind, this afternoon all roads lead to Tuscany. Deep in the countryside, settle in for your 4-night stay in a historic Tuscan villa.*** (B, D)



Book Now & Save \$100 Per Person:

Double ~~\$8,018~~; **Double \$7,918***
 Single ~~\$9,518~~; **Single \$9,418;**
 Triple ~~\$7,918~~ **Triple \$7,818**

For bookings made after Mar 16, 2027 call for rates.

Included in Price: Round Trip Air from South Bend International Airport, Air Taxes and Fees/Surcharges, Hotel Transfers

Not included in price: Cancellation Waiver and Insurance of \$599 per person

Final payment due by July 17, 2027.

Upgrade your in-flight experience with Elite Airfare

Additional rate of: Premium Economy \$1,990; Business Class \$4,490

- * Elite Air pricing (Premium Economy, Business Class or First class) is valid until 8 months prior to departure, after which rates are subject to change and will be quoted based upon availability. † Refer to the reservation form to choose your upgrade option

* *All Rates are Per Person and are subject to change*

IMPORTANT CONDITIONS: Your price is guaranteed once deposit is received and booking confirmed by Collette. Your price is not subject to increase after the deposit is received and booking confirmed, except for charges resulting from increases in government-imposed taxes or fees.

Day 7: Thursday, October 21, 2027 Tuscany - San Gimignano

This morning, travel through Tuscany's vineyard-lined hills toward San Gimignano, where medieval towers define the skyline of this hilltop town. After exploring the "Manhattan of the Middle Ages", head into the Chianti countryside and visit a family-owned villa. Tour the house and grounds, then roll up your sleeves for a hands-on cooking lesson rooted in regional tradition. Sit down together for a Tuscan dinner and, of course, local Chianti wine. *Salute! (B, D)*

Day 8: Friday, October 22, 2027 Tuscany Today is a day of *dolce far-niente* (sweet do-nothing) at your Tuscan villa. Stroll the surrounding countryside or just take in the views from your favorite spot in the garden. This afternoon, you may choose to embark on an optional truffle hunt led by a local expert and trained truffle-sniffing dogs. As you wander along unpaved trails, learn about the fascinating world of truffles and the techniques used to forage them. A truffle-themed dinner hits the spot before returning to your villa in the evening. *(B)*

Day 9: Saturday, October 23, 2027 Tuscany - Florence Florence – the city where the Medici shaped power, artists rewrote rules, and names like Galileo, Botticelli, and Da Vinci still echo through daily life – is yours to explore in your own way. **It's your choice!** Walk with a local guide, seeing the Piazza del Duomo, the Baptistery's Gates of Paradise, and historic squares like the Signoria and Santa Croce **-OR-** explore the Zeffirelli Foundation Museum, dedicated to one of Italy's great storytellers of cinema and opera. Enjoy free time to explore Tuscany's stunning capital, returning to your villa by early evening. *(B, D)*

Day 10: Sunday, October 24, 2027 Tuscany - Venice Did you know the Emilia region of Italy is considered "Food Valley" – and today, that's where you're headed as you travel north to visit a family-owned *acetaia*. Tour the attic where balsamic vinegar has aged for generations, learning how patience and tradition shape every barrel. After a light lunch featuring these flavors, continue to Venice, the city built on water. This slice of Italy hits differently as daily life unfolds along canals instead of streets. Settle in for your final 2-night stay in one of the most romantic places in the world. *(B, L)*

Day 11: Monday, October 25, 2027 Venice Spend the day in *Venezia*, a city shaped by water, art, and architecture. Walk the city with a local guide, seeing St. Mark's Square, the Bell Tower, and the Bridge of Sighs as stories of daily life unfold. Later, travel by boat to Murano**** as a local demonstrates the art of glass-blowing, carrying on a centuries-old island tradition. The afternoon is yours to explore Venice at your own pace. Lose yourself along the canals and experience first-hand the enchantment of this timeless city. Perhaps take an optional gondola cruise to enjoy one of Venice's most famous pastimes. As evening falls, gather for a farewell dinner to toast new friends and say *arrivederci* to Italy. *(B, D)*

Day 12: Tuesday, October 26, 2027 Venice - Tour Ends Wake up in Venice and depart for home with stories and connections of *la dolce vita* in *Italia*. *(B)*

For more information on extensions and options for this tour visit
<https://gateway.gocollette.com/link/1452178>

Important Tour Information:

Book Now rates valid until Mar 16, 2027, valid on air inclusive packages only.

The overall activity level of this tour is a level 3. This means you're an on-the-go traveler. You don't want to miss a thing, so walking and standing for longer periods of time (2-3 hours) isn't a big deal. A moderately paced two-and-a-half-hour walking tour, covering several miles, hills, and uneven surfaces, is no problem for you. Walking four miles over the course of a day is very doable, as is climbing into and out of various modes of transportation (tuk-tuk, cable car, zodiac, etc.). You can climb three flights of stairs easily and handle altitudes between 6,000 and 9,000 feet. Expect some longer days with early mornings or late nights balanced with free time to recharge or set out on your own adventure. This level is not a fit for travelers who require mobility assistance devices.

Travel with an average of 19 people (maximum of 24).

General Walking Conditions: throughout all destinations, expect extensive walking and prolonged standing on cobblestones, uneven and often narrow sidewalks, and occasional unpaved terrain with loose gravel. Crowds are common, and seating is limited or unavailable.

Motorcoaches have strict circulation limits and designated drop-off/pick-up points in historic or protected areas, including Stresa, Orta, Portofino, San Gimignano, and Florence, requiring additional walking to reach city centers.

Lake Maggiore, Lake Orta & Portofino: sightseeing includes motorboat crossings. Agility is required to board via narrow gangways with no handrails. Standing while embarking and disembarking may be required, and services are weather dependent.

Florence: from the coach drop-off point onward, sightseeing is entirely on foot for up to 4 hours of walking and standing with only one restroom break. No seating is available. Expect crowded cobblestone streets and narrow sidewalks, with a minimum walking distance of 2.7 miles (4.3 kilometers).

Venice: not accessible to vehicles. Requires arrival and departure by motorboat. Expect to navigate large crowds, narrow streets, bridges with steps, and uneven cobblestone paving.

If you require any special assistance while on tour, please make us aware at the time of reservation so the necessary request form can be sent to your attention.

The included activities are not suitable for travelers using motorized scooters, wheelchairs, walkers, or Zimmer-frames.

This comprehensive tour features multiple long coach transfers exceeding 3 hours. The transfer from Lake Maggiore to the Italian Riviera and the transfer from the Italian Riviera to the Tuscan villa both require 4+ hours of driving. The full-day transfer from the Tuscan villa to Venice requires 5+ hours of driving.

In smaller towns and villages, shops and businesses are usually closed on Sundays. In larger cities, many remain open, though they may close for national or religious holidays.

Days of features are interchangeable.

You should expect large crowds in Portofino, San Gimignano, Florence, and Venice.

*In the event of adverse weather conditions, the dinner at Isola dei Pescatori may be held at your hotel instead.

****On occasion, due to inclement weather, your boat trip to Murano Island may be substituted with a visit to a local glass factory in Venice.

**Isola Bella & Borromeo Palace are open from approximately March 15 to October 31. During visits between November 1 to March 14, the optional tour features a scenic cruise of the Borromean Islands, complemented by a visit to the village of Pallanza. If you are visiting between March 15 and April 15, the Borromeo Palace may be closed mid-week.

Most museums in Florence, including the Academy Gallery and the Uffizi, are closed on Mondays and require advance reservations. To reduce waiting times, online ticket reservations are recommended if visiting during free time.

On the day you tour Florence, you can expect your included tour to conclude by 1:00 p.m. and you should expect to depart Florence around 4:30 p.m. If booking tickets for Academy Gallery and the Uffizi, allow yourselves 30 minutes to reach them from your hotel and/or the end point of your walking tour.

Modest dress (covering your knees and shoulders for women and long trousers for men) is required when visiting religious sites, sanctuaries, basilicas, etc.

***Villas in Tuscany are dotted throughout the region, and we might use different properties on this tour. Some may be located in the countryside, removed from the city center. Others may be closer to the hustle and bustle of the region. Each one is unique, full of history, has many amenities, and is brimming with true Tuscan flavor. This is part of the fun!

Hotel check-in on your day of arrival is 3:00 p.m. Rooms may not be available prior to that time.

Single accommodations are limited and are available on a first-come, first-served basis. Single rate subject to change based on availability.

When reserving single accommodations, be advised that single rooms in Italy are smaller in size and beds are usually cot-sized.

Smaller coaches, which may not be lavatory-equipped, may be used on this tour. In this case, frequent stops are made during travel periods.

Our departure transfers will depart from Venice city center to the Venice airport.

To complete your tour, we include round-trip airport-to-hotel transfers when purchasing our airfare with your tour. If you have arranged for your own air, we are pleased to provide you the option of *purchasing* these transfers. Please note that all transfers will leave at pre-scheduled times.

Our air travelers will arrive at Milan airport and depart out of Venice airport.

For air-inclusive reservations, the name provided at time of booking must match your government-issued ID that will be used during travel. Name changes are subject to penalties.

Please be advised, many airlines do not provide advance seat assignments until check-in at the airport. Advance seating will be subject to the airline's terms and conditions.

Prepaid tipping is not available on our tours therefore payment of customary end-of-trip gratuities for your Tour Manager, driver, hotel housekeepers, and cruise ship waitstaff should be handled individually when applicable during the course of your tour.

Economy air rate and schedule are applicable for groups of 10 or more traveling on the same flights and dates.

Travel Requirements:

Passports are required for this tour at your expense. Certain countries require that your passport be valid at least 6 months beyond the dates of your travel. You are strongly urged to contact the appropriate consulate for details. Visit www.travel.state.gov for the U.S. State Department's latest details about passports and visa requirements.

IMPORTANT: We recommend that travelers take a photocopy of their passport and applicable visas. It should be packed separately from your actual passport and visa. We also recommend leaving a copy at home with your emergency contact.

Collette will provide all necessary information, updates, and supporting documents for your travel requirements, including visa and Electronic Travel Authorizations (ETAs), if required, approximately 60-90 days prior to your departure.

ETIAS visa waiver requirements are anticipated to begin during the last quarter of 2026, for a fee, when visiting a Schengen Area Country. To identify Schengen Area Countries and to complete the ETIAS application, please visit https://travel-europe.europa.eu/etias_en

A deposit of \$698 per person is due upon reservation. Reservations are made on a first come, first served basis. Reservations made after the seat reduction date of March 09, 2027 are based upon availability. Final payment due by July 17, 2027. Deposits are refundable up until March 16, 2027.

CST#2006766-20 UBN#601220855 Nevada Sellers of Travel Registration No. 2003-0279

**For important reservation information visit
<https://gateway.gocollette.com/link/1452178>.
You can also find this information on your tour documents.**

BOOKING NUMBER: 1452178
DEPARTURE DATE: October 15, 2027

TOUR: Italy's Treasures *Art, Food & Wine of Italy*
GROUP NAME: Signal Travel & Tours, Inc.

Available Options

Personalize your tour by adding an optional activity below. Our recommended options have been carefully chosen to help enhance your individual experience. Complete the provided Prepaid Options Form to reserve your options.

Availability is limited and reservations are on a first come, first serve basis. Payment must be received no later than 15 days prior to departure. Prices are subject to change.

Children under the age of 18 **MUST** be accompanied by an adult.

Venice

Venetian Serenaded Gondola Cruise

\$79 USD

Experience the romance that can only be found in Venice – La Serenissima – while traveling on its famous waterways. Partake in one of Venice’s most famous pastimes: a gondola cruise. Take a pleasant stroll toward the Grand Canal to board your gondola. As you relax in your elegant watercraft, your gondolier navigates the Grand Canal as well as smaller side canals. Admire the scenery as you listen to the melodic voice serenading you in true Italian style, just like in those romantic Italian movies! This option operates on a weather-permitting basis. *Duration: Approximately 1 hour.* Please note a minimum of 15 passengers is required. Transportation is not included.

San Marino

Truffle Hunting Adventure in the Tuscan Countryside

\$249 USD

Embark on an epicurean journey through the picturesque Tuscan countryside, where tradition meets modernity in the art of truffle hunting. Your adventure begins with a guided truffle hunt, led by a local expert and trained truffle-sniffing dogs. As you wander along unpaved trails through fields and woods, learn about the fascinating world of truffles and the techniques used to forage these hidden gems. After the hunt, indulge in a truffle-themed dinner. Savor the flavors of freshly foraged truffles, one of Italy's most prized culinary treasures, paired with local delicacies. Whether you're a seasoned foodie or simply looking for a relaxing afternoon out, this activity promises to be a memorable part of your tour. This option requires a minimum of 10 travelers in order to operate and must be booked at least 30 days prior to departure. *Duration: Approximately 7 hours.* Please note a minimum of 10 passengers is required. Transportation is included.

This form is intended for use by the Group Leaders only. Please note that Collette is unable to process this form

A deposit of \$698 per person is due upon reservation. Reservations are made on a first come, first served basis. Reservations made after the seat reduction date of March 09, 2027 are based upon availability. Final payment due by July 17, 2027. Deposits are refundable up until March 16, 2027.

YOUR INFORMATION:

Clearly print your full name (first/middle/last) as it appears on your government issued travel documentation.

IMPORTANT: In order to avoid any unnecessary change fees, it is imperative that all guest names are entered correctly from the start. The information below must be the legal name and be 100% identical to the ID being used to travel <passport/driver's license> including middle names or suffixes <Jr, Sr>.

First: _____ Middle: _____ Last: _____ Suffix: _____

Nickname: _____ Gender: () Male () Female Date of Birth: month _____ day _____ year _____

Address: _____ City: _____ State: _____ Zip Code: _____

Phone: () _____ Cell: () _____ Email Address: _____

Should you become ill or injured, whom should we contact (not traveling with you): _____ Phone: () _____

ROOMING WITH: ☐ Check if address is the same as Passenger #1

First: _____ Middle: _____ Last: _____ Suffix: _____

AIR GATEWAY: Departure airport for this tour: _____

Air Seat Request: () Aisle () Window () Next To Traveling Companion

Collette cannot guarantee your seat preference. If you have not purchased air through Collette and wish to purchase transfers, you must transfer at our pre-scheduled times.

Please be advised, when travelling as part of a group, many airlines do not provide seat assignments. Preferred seating may be available for an additional charge.

Please reserve an upgrade to Elite Airfare for an additional rate of: ☐ Premium Economy \$1,990 ☐ Business Class \$4,490

Service is limited and not available on all flights or carriers. Other restrictions may apply. Please note: if you purchase an upgrade, we cannot guarantee the same flight schedule as the group. Upgraded class of service is for the international portion of the journey only.

Elite Air pricing (Premium Economy, Business Class, or First Class) is valid until 8 months prior to departure, after which rates are subject to change and will be quoted based upon availability.

Are you willing to separate from the group air schedule to accommodate your upgrade request? () Yes () No

"Federal law forbids carriage of hazardous materials such as aerosols, fireworks, lithium batteries & flammable liquids aboard the aircraft in your checked or carry-on baggage. A violation can result in 5 years' imprisonment and penalties of \$250,000 or more. Details on prohibited items may be found on TSA's "prohibited items" web page: <http://www.tsa.gov/traveler-information/prohibited-items>."

TRAVEL PROTECTION: () Yes, I wish to purchase travel protection \$599 () No, I decline

If you choose not to purchase Collette's Waiver Insurance Plan, you will incur penalties for changes and cancellations. Travel Protection Payment is due with first deposit. The Waiver Fee does not cover any single supplement charges which arise from an individual's traveling companion electing to cancel for any reason prior to departure. The single supplement will be deducted from the refund of the person who cancels. (There is coverage under Part B which includes a single supplement benefit of \$1,500 for certain covered reasons. See Part B for details.)

ON TOUR ACTIVITIES: Please choose one of the following on tour hotels

Please Choose One: (subject to availability)

() Regina Palace Hotel – Standard (included)

() Regina Palace Hotel – Lake View (additional charge of \$240.00 double, \$480.00 single required)

PLEASE MAKE CHECKS PAYABLE TO: Signal Travel & Tours, Inc.



TOUR: Italy's Treasures *Art, Food & Wine of Italy*
GROUP NAME: Signal Travel & Tours, Inc.

DEPARTURE DATE: Oct 15, 2027
BOOKING NUMBER: 1452178

AVAILABLE PREPAID OPTIONS

Personalize your tour by adding an optional activity below. Our recommended options have been carefully chosen to help enhance your individual experience. Complete the provided Prepaid Options Form to reserve your options.

Availability is limited and reservations are on a first come, first served basis. Payment must be received no later than 15 days prior to departure. Prices are subject to change. Children under the age of 18 **MUST** be accompanied by an adult.

PASSENGERS NAME: (Please submit a separate form for each passenger)

Salutation: _____ First: _____ Middle: _____ Last: _____ Suffix: _____ Nickname: _____
(Mr., Mrs., Rev.) (Please print **EXACTLY** as it appears on Passport) (Jr., Sr.)

✓	Option	Price Per Person (USD)
	Venetian Serenaded Gondola Cruise <i>This option operates on a weather-permitting basis.</i>	79.00
	Truffle Hunting Adventure in the Tuscan Countryside <i>This option requires a minimum of 10 travelers in order to operate and must be booked at least 30 days prior to departure.</i>	249.00